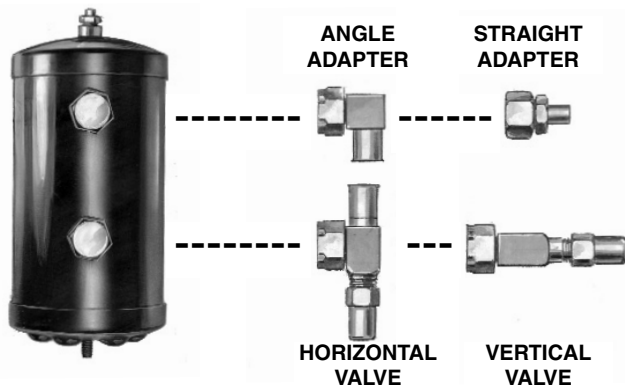


RECEIVERS FOR ROTALOCK FITTINGS

(U.L. LISTED)



Receivers below are of hydrogen copper brazed construction insuring maximum cleanliness and strength.

These premium receivers are designed for either horizontal or vertical mounting and for use with Rotalock valves and fittings to make them as universal in application as possible. All of these receivers have "Leek Pruf" fusible plugs installed and are powder coated.

Rotalock receivers do not include valves or fittings, but are supplied with Teflon Gasket installed. These receivers are pressure tested for 500 p.s.i. working pressure.

PART NUMBER	*PUMP DOWN CAPACITY	DIAMETER AND LENGTH OVER END CAPS	INLET FITTING	OUTLET FITTING	MOUNT	LEEK PRUF FUSIBLE PLUG	WEIGHT POUNDS	UL CODE IDENT.
3392	4 lb.	4 x 10	1" Rotalock	1" Rotalock	Horiz. or Vert.	R	4.7	KN
3388	6 lb.	5 x 10	1" Rotalock	1" Rotalock	Horiz. or Vert.	R	7.3	EN
3390	13 lb.	5 x 20	1" Rotalock	1" Rotalock	Horiz. or Vert.	R	12.3	EN
3389	10 lb.	6 x 12	1" Rotalock	1" Rotalock	Horiz. or Vert.	R	11.1	MN
3413	16 lb.	6 x 18	1" Rotalock	1" Rotalock	Horiz. or Vert.	R	14.5	MN
3391	22 lb.	6 x 24	1" Rotalock	1" Rotalock	Horiz. or Vert.	R	18.3	MN
3387	28 lb.	6 x 30	1" Rotalock	1" Rotalock	Horiz. or Vert.	R	22.0	MN

*90% AT 90° for R22, R134a and R502 - For R12 multiply by 1.1 - For R402b and R404a multiply by 0.9
 P-Permanent R-Removable 500 psi Working Pressure

Marking of listing available upon request.



File No. SA 2400 Vol.1

AVAILABLE 1" ROTALOCK VALVES AND FITTINGS FOR RECEIVERS

Horizontal Valves

27718 - 3/8 SAE flare
 27689 - 1/2 SAE flare
 27691 - 5/8 SAE flare

Vertical Valves

27742 - 3/8 SAE flare
 27035 - 1/2 SAE flare
 27036 - 5/8 SAE flare

Straight Adapters

24246 - 3/8 I.D. Sweat
 24247 - 1/2 I.D. Sweat
 24248 - 5/8 I.D. Sweat

Angle Adapters

24957 - 3/8 SAE flare
 24958 - 1/2 SAE flare
 24959 - 5/8 SAE flare

Horizontal Valves

23075 - 3/8 I.D. Sweat
 24601 - 1/2 I.D. Sweat
 24602 - 5/8 I.D. Sweat

Vertical Valves

24606 - 3/8 I.D. Sweat
 24490 - 1/2 I.D. Sweat
 24491 - 5/8 I.D. Sweat

Teflon Gasket No. 24591

Angle Adapters

24252 - 3/8 I.D. Sweat
 24253 - 1/2 I.D. Sweat
 24254 - 5/8 I.D. Sweat

AVAILABLE 3/4" ROTALOCK VALVES AND ADAPTERS BELOW.

Part No.	Type	Connection Size
24686	Right Angle Adapter	1/4" I.D. Sweat
24515	Right Angle Adapter	3/8" I.D. Sweat
24683	Straight Adapter	1/4" I.D. Sweat
24516	Straight Adapter	3/8" I.D. Sweat
24474	Horizontal Valve	1/4" I.D. Sweat
24475	Horizontal Valve	3/8" I.D. Sweat
24590	Teflon Gasket	



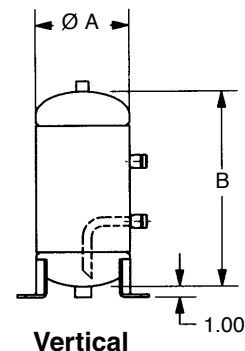
ASME RECEIVERS FOR ROTALOCK FITTINGS

These larger receivers are assembled by shielded arc weld construction. They are made to ASME code and marked with an attached metal tag. Rotalock connections 1 1/4"-12 are used on these receivers for valves or fittings (not included) shown below. A 1/2" pipe fitting is supplied for a pressure relief or a pop-off valve (not supplied). All parts are painted with epoxy powder coating. Working pressure is 450 p.s.i. maximum.

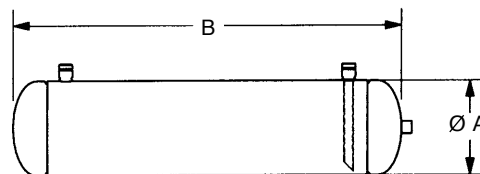
Welded mounting brackets are attached on the vertical models. Adjustable mounting brackets are also available for the horizontal models, but not included or attached to the part. RR7187 (8 5/8" Dia.); RR7188 (10 3/4" Dia.).

Special ASME receivers in quantity can be made upon request. These include different lengths, welded mounting brackets, higher working pressure, special fittings and fitting locations to suit your applications. Contact our Engineering Department about your needs.

Part Number	*Pump Down Capacity	"A" Diameter	"B" Length Over Caps	Horz. Or Vert.	Shipping Wt.
3290	31 lbs.	8 5/8"	18"	Vert.	38 lbs.
3291	47 lbs.	10 3/4"	18"	Vert.	50 lbs.
3292	65 lbs.	10 3/4"	24"	Vert.	67 lbs.
3285	66 lbs.	8 5/8"	36"	Horz.	84 lbs.
3295	70 lbs.	12 3/4"	18"	Vert.	79 lbs.
3296	78 lbs.	12 3/4"	20"	Vert.	86 lbs.
3286	90 lbs.	8 5/8"	48"	Horz.	100 lbs.
3297	92 lbs.	12 3/4"	24"	Vert.	100 lbs.
3287	104 lbs.	10 3/4"	36"	Horz.	100 lbs.
3288	141 lbs.	10 3/4"	48"	Horz.	125 lbs.



Vertical



Horizontal

*90% AT 90° for R22, R134a and R502 - For R12 multiply by 1.1 - For R402b and R404a multiply by 0.9

Canadian registration numbers issued for all provinces and territories in Canada upon request.

AVAILABLE 1 1/4" ROTALOCK VALVES AND FITTINGS FOR ABOVE RECEIVERS

Horizontal Valves	Vertical Valves	Right Angle Adapters	Straight Adapters
24603 - 7/8" I.D. Sweat	24493 - 7/8" I.D. Sweat	24256 - 7/8" I.D. Sweat	24250 - 7/8" I.D. Sweat
24325 - 1 1/8" I.D. Sweat	24494 - 1 1/8" I.D. Sweat	24257 - 1 1/8" I.D. Sweat	24251 - 1 1/8" I.D. Sweat

Teflon Gasket No. 24592

BULL'S EYE SIGHT GLASSES

Regular and "moisture-indicating" Bull's Eye Sight Glasses provide a full view of the refrigerant level at all times. The sight glasses are plated steel with 5/16" diameter polyethylene "floating" ball. They must be sealed with "Loctite" Refrigerant Sealer No. 55441 (or similar sealer) around the 1/2 - 14 NPTF thread.



Regular - Part No. 1523

Moisture Indicating - Part No. 1536

PRISM SIGHT GLASSES

The prism sight glass eliminates the need for the polyethylene floating ball.

For use with fittings 1/2 - 14 NPTF thread and Refrigerant Sealer.



Prism Sight Glass RR Part No. 7690

